## **14 FT 2-PIECE ROUND ALUMINUM ARM KITS**

1601-524

DoorKing Part Numbers

**1601-528** 2-Piece Break-Away Arm

Standard 2-Piece Arm

These kits are designed for use on a 1601 or 1603 barrier gate operators **ONLY**. These kits have 2-7 ft arms that assemble into a 14 ft arm. **ONLY** the 1601-528 kit has 2 extra holes on the arm that allow connection to a DoorKing break-away bracket if desired.

Note: Drawings not to scale **Assemble Arm** Self-tapping screws through pre-drilled holes in arm. First 7 Ft Arm Attach and secure coupler to one side of the arm **before** inserting it into the other arm. Note: Holes are pre-drilled in the arm halves, but **not** in the coupler. Label Aluminum Coupler

Arms Slide 1/2 Way On Dier Self-tapping screws through pre-drilled Note: 1601-528 kit has 2 holes holes in arm. on the end of ONE arm section to attach the DoorKing break-away bracket to (Sold Separately). Second 7 Ft Arm First 7 Ft Arm Match red/white stripping and be sure warning labels are in the middle of the arm and visible from both sides. Warning Label Second 7 Ft Arm Installation 1. Insert the coupler half-way into the first arm and **secure** with the supplied screws through the pre-drilled holes. The warning labels **MUST** be in the **middle** of the arm. 2. Insert the coupler into the second arm being sure to align the red/white stripes and secure through the pre-drilled holes. DO NOT INSERT COUPLER INTO THE SECOND ARM UNTIL THE FIRST ARM is SECURED TO THE COUPLER WITH THE SUPPLIED SCREWS THROUGH THE PRE-DRILLED HOLES!

## **14 FT 2-PIECE OCTAGON ARM ASSEMBLY**

1601-567

14 Ft 2-Piece Octagon Arm Kit

This kit is designed for use on a 1601 barrier gate operator **ONLY**. It has 2-7 ft arm sections that assemble into a 14 ft arm.

A reverse edge can be installed on this arm. It is sold separately but highly recommended for safety.

## **Assemble 2-Piece Arm**

